## Industry Quality Standard Checklist - **Window Coverings**

ILG must comply with all industry quality standards, and therefore all of ILG's independent contractors must do so as well. These quality standards include supplier/manufacturer requirements for their products, standards published by industry trade associations and similar bodies, and other common and generally followed standards in the industry (collectively "Industry Quality Standards").

Below is the checklist corresponding to the Critical to Quality (CTQ) items:

<b>Pre-Installation Checks</b>	Post-Installation Checks
1. Measurement Accuracy:	7. Operational Smoothness:
Ensure all window measurements (width, height, depth) are accurate and appropriate for the specific type of window covering.	Test the window coverings for a smooth and easy operation, whether manual or motorized. Ensure that the blinds, shades, or curtains move without obstruction.
2. Product Condition:	9 Card Safaty:
Inspect the window coverings for any damage or defects before the installation. Check that all components are present and in good condition.	<ul> <li>8. Cord Safety:</li> <li>Verify that all cords are safely secured and compliant with the safety standards to prevent entanglement or strangulation hazards.</li> </ul>
3. Wall and Frame Assessment:	9. Proper Fit and Coverage:
Assess the wall or window frame for structural integrity and suitability before mounting the window coverings.	Check that the window coverings fit
	and privacy.
Installation Process Checks	10. Functionality of Motorized
4. Mounting Hardware	
	10. Functionality of Motorized Systems:
<ul> <li>4. Mounting Hardware Placement:</li> <li>Verify the correct placement of the brackets and other mounting hardware</li> </ul>	<ul> <li>10. Functionality of Motorized Systems:</li> <li>For motorized systems, check the programming and operation of the remote controls, wall switches, or automated systems to ensure they</li> </ul>
<ul> <li>4. Mounting Hardware Placement:</li> <li>Verify the correct placement of the brackets and other mounting hardware according to the manufacturer's</li> </ul>	<ul> <li>10. Functionality of Motorized Systems:</li> <li>For motorized systems, check the programming and operation of the remote controls, wall switches, or automated systems to ensure they function correctly.</li> <li>11. Light Gaps (CTQ):</li> <li>Inspect for any unwanted light gaps</li> </ul>
<ul> <li>4. Mounting Hardware Placement:</li> <li>Verify the correct placement of the brackets and other mounting hardware according to the manufacturer's instructions.</li> </ul>	<ul> <li>10. Functionality of Motorized Systems:</li> <li>For motorized systems, check the programming and operation of the remote controls, wall switches, or automated systems to ensure they function correctly.</li> <li>11. Light Gaps (CTQ):</li> <li>Inspect for any unwanted light gaps around the edges of the window payorings and adjust as page agency to any adjust as page agency to any any adjust as page agency to any adjust as page agency.</li> </ul>
<ul> <li>4. Mounting Hardware Placement:</li> <li>Verify the correct placement of the brackets and other mounting hardware according to the manufacturer's instructions.</li> <li>5. Level and Alignment:</li> <li>Ensure the brackets and other hardware are level and properly aligned</li> </ul>	<ul> <li>10. Functionality of Motorized Systems:</li> <li>For motorized systems, check the programming and operation of the remote controls, wall switches, or automated systems to ensure they function correctly.</li> <li>11. Light Gaps (CTQ):</li> <li>Inspect for any unwanted light gaps around the edges of the window coverings and adjust as necessary to</li> </ul>
<ul> <li>4. Mounting Hardware Placement:  Verify the correct placement of the brackets and other mounting hardware according to the manufacturer's instructions.</li> <li>5. Level and Alignment:  Ensure the brackets and other hardware are level and properly aligned for a smooth operation of the window</li> </ul>	<ul> <li>10. Functionality of Motorized Systems:</li> <li>For motorized systems, check the programming and operation of the remote controls, wall switches, or automated systems to ensure they function correctly.</li> <li>11. Light Gaps (CTQ):</li> <li>Inspect for any unwanted light gaps around the edges of the window coverings and adjust as necessary to minimize them.</li> </ul>



frame.

## Industry Quality Standard Checklist - **Window Coverings** (cont.)

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Below is the checklist corresponding to the Critical to Quality (CTQ) items:

Safety and Compliance Che	CKS
13. Child Safety (CTQ):	
Confirm that all child safety feate such as cord cleats or tension devices, are properly installed an functional.	
14. Fire Safety Compliance:	
Verify that the materials used co with fire safety standards applica to the installation environment.	
15. Clean-Up (CTQ):	
Clean the installation area, remove any debris or packaging material and ensure the site is left in a clean and tidy condition.	s,





## Industry Quality Standard: Window Coverings Installation

## **Standard References**

- · Window Covering Safety Council (WCSC) Guidelines
- · Manufacturers' Installation Guides
- ANSI/WCMA A100.1 2018 (Approved 2018)
  - Title: Safety of Corded Window Covering Products
  - Publisher: American National Standards Institute (ANSI) and Window Covering Manufacturers Association (WCMA)
  - Description: Establishes performance requirements for corded window covering products to prevent strangulation hazards.
- NFPA 701 2019
  - Title: Standard Methods of Fire Tests for Flame Propagation of Textiles and Films
  - Publisher: National Fire Protection Association (NFPA)
  - Description: Specifies fire test methods for assessing the flame propagation of textiles and films used in window coverings.
- ASTM F 2637 2020
  - Title: Standard Consumer Safety Specification for Window Covering Products
  - Publisher: ASTM International
  - Description: Covers the performance and labeling requirements for window covering products to address safety issues.
- Window Covering Installation Manual
  - Publisher: Window Covering Manufacturers Association (WCMA)
  - Description: Provides comprehensive guidelines for the proper installation of various types of window coverings, including safety precautions and best practices.